## **CLAIMS**

Having thus described our invention, what we claim as new and desire to secure by Letters Patent is as follows:

- 1. A method for producing a halftoned image, comprising:
- calculating errors corresponding to a plurality of different viewing conditions of a halftoned image; and

minimizing a function of the errors, such that said halftoned image appears as a different image under different viewing conditions.

- 2. The method of claim 1, where said function of the errors comprises a sum of absolute values of the errors.
  - 3. The method of claim 1, where said function of the errors comprises a sum of the magnitude of the errors.
- 4. The method of claim 1, wherein said minimizing comprises:
   at each image pixel, selecting an output pixel color which minimizes
   the function of the errors for said pixel.
  - 5. The method of claim 1, wherein, for each viewing condition, the YOR920000354US1 22

corresponding image is different.

6. The method of claim 1, further comprising:

creating the halftoned image such that said image appears as image  $N_{\text{J}}$  under viewing condition j for each j, a plurality of images  $N_{1}, N_{2}, ...,$  being embedded into the halftoned image.

- 7. The method of claim 1, further comprising comparing a value of said function of errors to an upper bound, and if said value is greater than said upper bound, then capping said function value to said upper bound.
- 8. The method of claim 1, further comprising comparing a value of said
  function of errors to a lower bound, and if said value is lower than said lower bound, then setting said value to said lower bound.
  - 9. The method of claim 1, wherein said viewing conditions comprise at least one of a viewing angle, a temperature of said image, a humidity of said image, and a lighting condition of said image.
- 10. The method of claim 1, wherein, for predetermined color formats having a predetermined large number of colors, said image is divided into predetermined channels and said minimizing is applied to each channel

## independently, and

wherein all images are expressed in a same color space.

- 11. The method of claim 6, wherein said images are expressed in different color spaces.
- 5 12. The method of claim 10, where said channels comprise red, green and blue color channels.
  - 13. The method of claim 10, where said channels comprise cyan, magenta and yellow color channels.
- 14. The method of claim 1, wherein a number of displayable colors isminimized to a predetermined size.
  - 15. The method of claim 1, wherein two images are independently halftoned by performing a bilevel error diffusion, such that at each pixel position, the pixels of the two halftoned images form a pixel pair having a plurality of forms, from which an output color is chosen.
- 16. The method of claim 1, wherein color characteristics of images printed by a printer or displayed on a display are changed as the viewing conditions

change.

- 17. The method of claim 1, wherein color characteristics are maintained of images generated on said display device as the viewing conditions change.
- 18. The method of claim 1, wherein each column k and row l of an image isprocessed such that the process loops through each pixel of the image.
  - 19. The method of claim 1, wherein, for each pixel of the image a processing is made through each viewing condition.
  - 20. The method of claim 19, wherein for each viewing condition, a modified input image  $M_j$  is created, by taking a current input pixel of image  $N_j$  along with a weighted sum  $(w_j)$  of errors  $(e_j)$  that have been generated previously, and

wherein with said modified input generated, an index t is selected to  $\label{eq:condition} \text{determine the output color } c_t.$ 

21. The method of claim 20, wherein the error e<sub>j</sub> that occurs by selecting a

particular output (a<sub>ij</sub>) is found for each viewing condition j by subtracting a

particular output a<sub>ij</sub> from the modified output M<sub>j</sub> and the sum of the errors e<sub>j</sub> is

calculated by summing the errors under all of the viewing conditions, and

wherein the output color is selected which minimizes the summed errors.

- 22. The method of claim 1, wherein the output selected is  $c_t$  and the errors  $e_j$  are propagated out to neighboring pixels.
- 5 23. The method of claim 22, wherein, for each viewing condition j, an upper and lower bound is applied to the error to prevent said error from becoming larger than a first predetermined value or from becoming smaller than a second predetermined value.
- 24. The method of claim 1, wherein given images N<sub>1</sub>, N<sub>2</sub>, ..., a halftoned
   image is created which looks like image N<sub>1</sub> under viewing condition j for each
   j,

wherein  $N_j(k,l)$  denotes a (k,l)th pixel of image  $N_j$ , wherein a modified input for a viewing condition j is defined as  $M_j(k,l) = N_j(k,l) + \sum_{u,v} w_j(u,v) e_j(k-u,l-v)$ 

where  $e_j(k, l)$  is the error corresponding to viewing condition j at the (k, l)th pixel, and an aggregate error at the (k, l)th pixel for choosing  $c_i$  as the output pixel color is given by:

$$Err(i,k,l) = \sum_{J} |M_{J}(k,l)-a_{iJ}|$$

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and wherein an output pixel color at the (k,l)-th pixel is defined as:

$$o(k,l) = c_t$$
 where  $t = argminErr(i,k,l)$ 

where o(k, l) is a printable color ct which minimizes the aggregate error Err.

- 25. The method of claim 24, wherein the error  $e_j(k,l)$  is defined as  $M_j(k,l)$   $a_{mj}$  if and only if  $o(k,l) = c_m$ .
  - 26. The method of claim 24, wherein w<sub>j</sub> is the error weights matrix corresponding to an error diffusion algorithm.
- 27. A method for producing a halftoned image, comprising:

  calculating errors corresponding to a plurality of different viewing

  conditions of a halftone image; and

  minimizing a function of the errors, such that said halftoned image appears as a same image under the different viewing conditions.
  - 28. The method of claim 27, wherein said function comprises a sum of absolute values of the errors.
- 15 29. The method of claim 27, wherein said minimizing comprises: at each image pixel, selecting an output pixel color which minimizes the function of the errors for said pixel.

- 30. The method of claim 27, wherein, for each viewing condition, the corresponding image is the same.
- 31. The method of claim 27, further comprising:
   creating the halftoned image such that said image appears as image N<sub>j</sub>
   under viewing condition j for each j, a plurality of images N<sub>1</sub>, N<sub>2</sub>, ...,
   being embedded into the halftoned image.
  - 32. The method of claim 27, further comprising comparing a value of said function of errors to an upper bound, and if said value is greater than said upper bound, then capping said function value to said upper bound.
- 33. The method of claim 27, further comprising comparing a value of said function of errors to a lower bound, and if said value is lower than said lower bound, then setting said function value to said lower bound.
  - 34. The method of claim 27, wherein said viewing conditions comprise at least one of a viewing angle, a temperature of said image, and a lighting condition of said image.
    - 35. The method of claim 27, wherein, for predetermined color formats having YOR920000354US1 28

a predetermined large number of color, said image is divided into predetermined channels and said minimizing is applied to each channel independently, and

wherein all images are expressed in a same color space.

- 5 36. The method of claim 31, wherein said images are expressed in different color spaces.
  - 37. The method of claim 35, where said channels comprise red, green and blue color channels.
- 38. The method of claim 35, where said channels comprise cyan, magenta and yellow color channels.
  - 39. The method of claim 27, wherein a number of displayable colors is minimized to a predetermined size.
- 40. The method of claim 27, wherein two images are independently halftoned by a performing a bi-level error diffusion, such that at each pixel position, the pixels of the two halftoned images form a pixel pair having a plurality of forms, from which an output color is chosen.

- 41. A system for producing a halftoned image, comprising:
  a calculator for calculating errors corresponding to a plurality of different viewing conditions of a halftone image; and
  an error minimizer for minimizing a function of the errors, such that said halftoned image appears as a different image under different viewing conditions.
- 42. A system for producing a halftoned image, comprising:
  a calculator for calculating errors corresponding to a plurality of different viewing conditions of a halftone image; and
  an error minimizer for minimizing a function of the errors, such that said halftoned image appears as a same image under the different viewing conditions.
- 43. A signal-bearing medium tangibly embodying a program of machine-readable instructions executable by a digital processing apparatus to perform a method for producing a halftoned image, said method comprising: calculating errors corresponding to a plurality of different viewing conditions of a halftone image; and minimizing a function of the errors, such that said halftoned image appears as a different image under different viewing conditions.

44. A signal-bearing medium tangibly embodying a program of machine-readable instructions executable by a digital processing apparatus to perform a method for producing a halftoned image, said method comprising:

calculating errors corresponding to a plurality of different viewing conditions of a halftone image; and

minimizing a function of the errors, such that said halftoned image appears as a same image under the different viewing conditions.